

Three Mile Island Reactor Accident: Recovery, Cleanup, Lessons, & Future

**IRID Symposium
Tokyo**

**18 July, 2014
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Three Mile Island

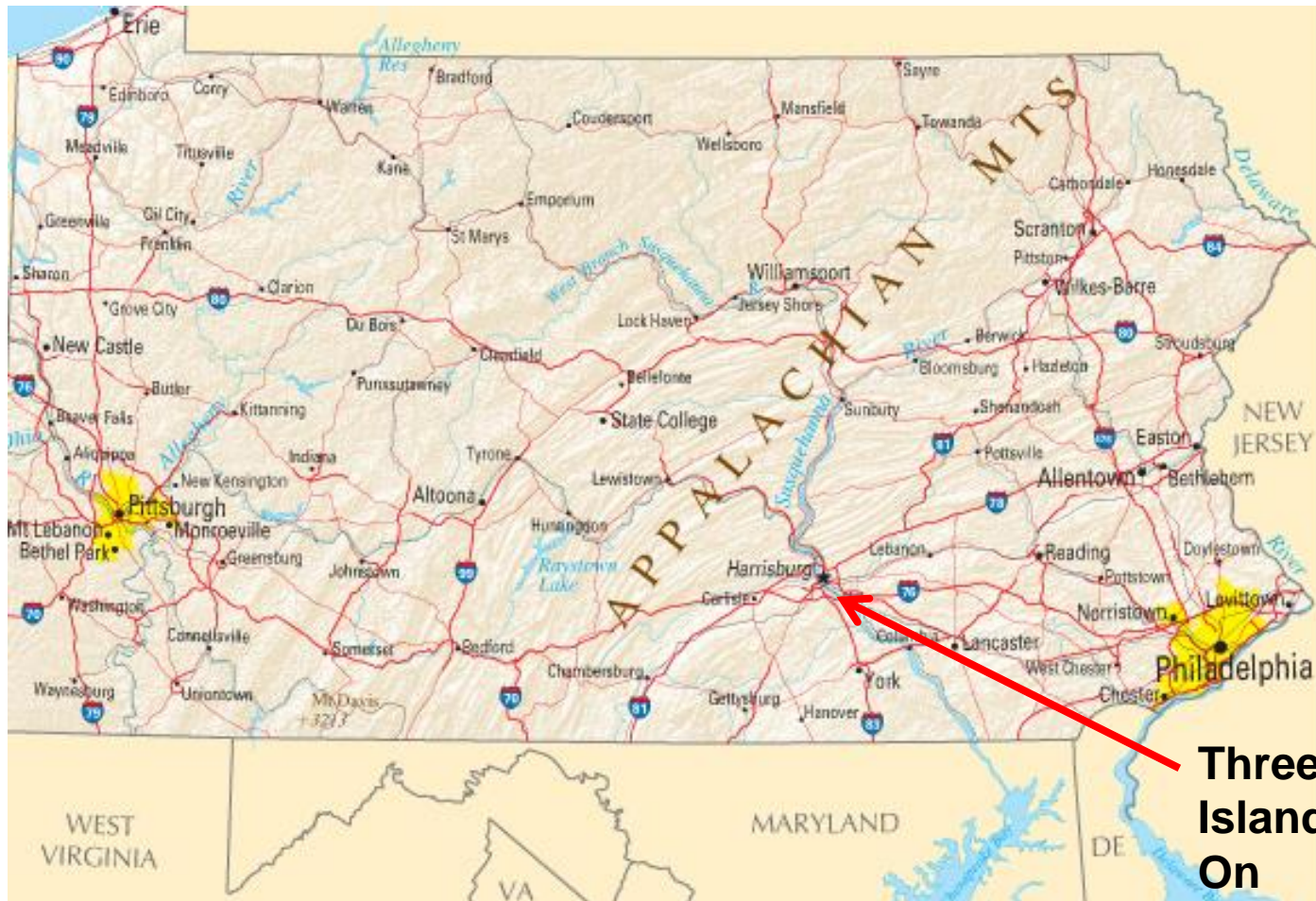
- **Light Water Power Reactor Core Melt Accident**
 - 1979: 35 Years ago
- **Similar & Different Than Fukushima Daiichi (1F)**
- **TMI Major but Less Technically Severe Accident**
- **Similar Cleanup Challenges**
- **Many Lessons Are Applicable**
- **TMI Was Safely Cleaned Up & 1F Can Be Also**

TMI: US/Pennsylvania



Pennsylvania

Harrisburg-Middletown



**Three Mile
Island
On
Susquehanna
River**

Three Mile Island Units 1 & 2

Susquehanna River



Three Mile Island Units 1 & 2

March 28, 1979

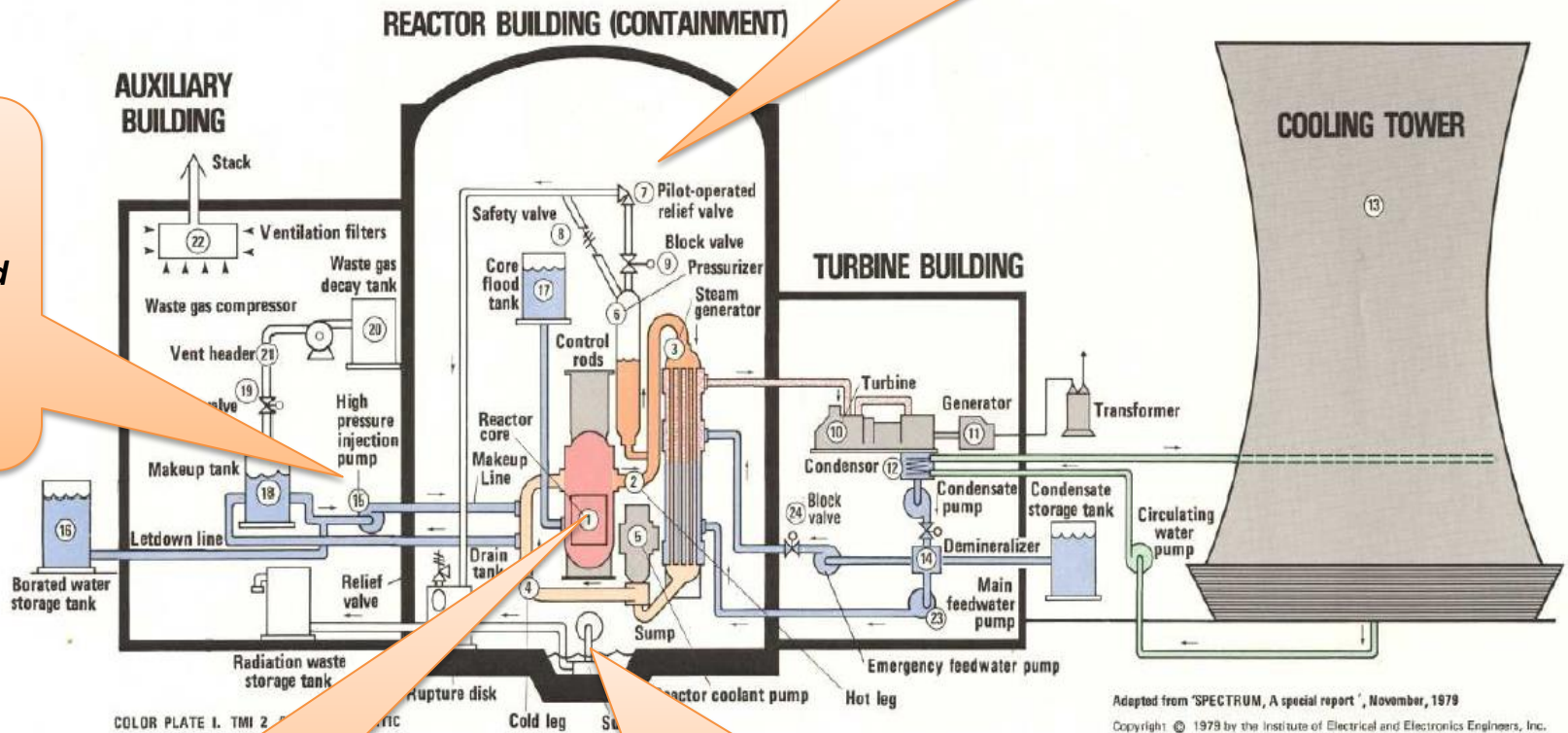


Three Mile Island Unit-2 Accident

March 28, 1979

04:00 Relief Valve fails to close

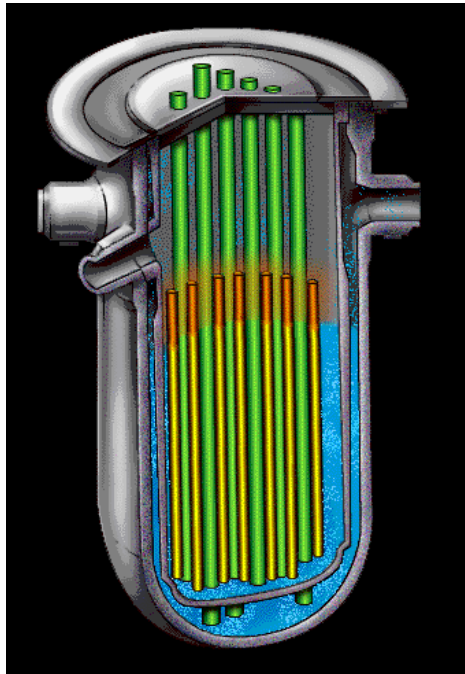
Operators
Believe
Reactor
Overfilled and
Turn Off
Injection
Pumps



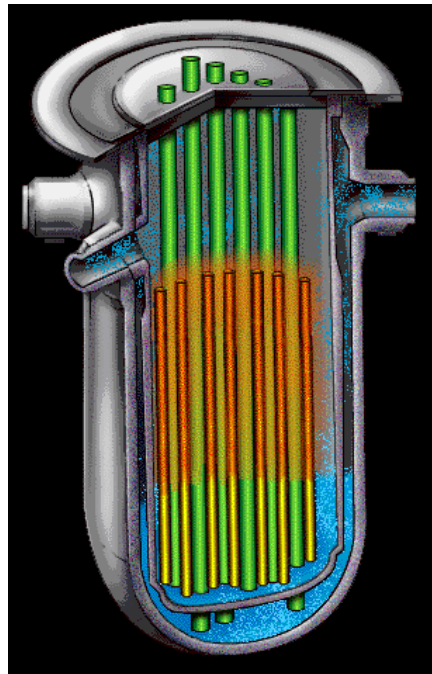
Core is uncovered Fuel
overheats/fails/~50% Melt

650,000 gallons of highly
radioactive water collects

TMI Core Damage Sequence

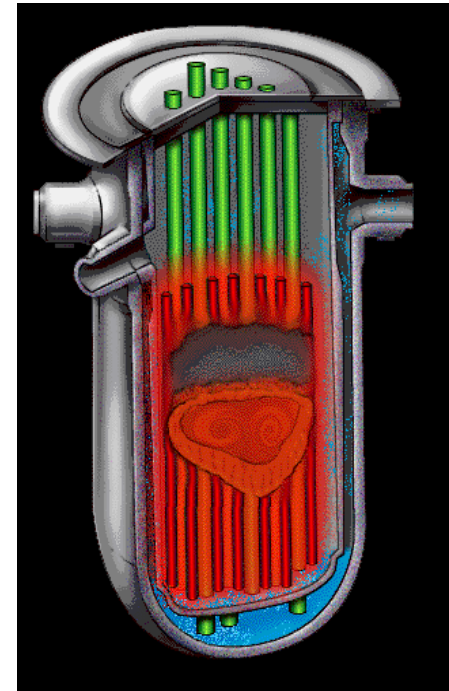


**~120 Min Core Uncovers-
Damage Starts
800C Burst (~06:00)**



**~150Min
Core Cladding
Oxidize ~1800C
(~06:30)**

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**~226 Min Core
Melted ~2700C
(~07:30)**

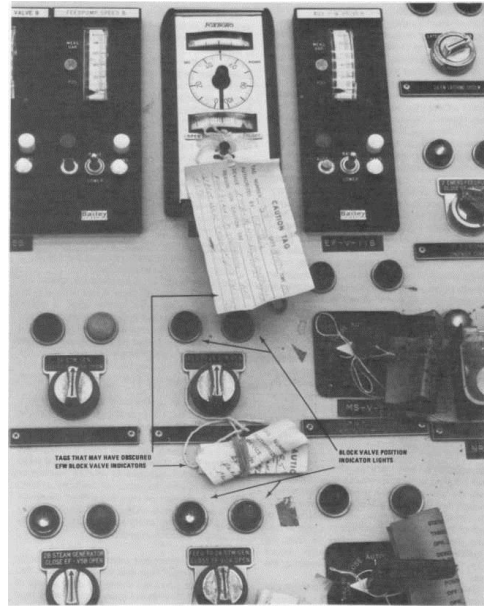
Control Room Operators Confused

Not Recognize Plant Conditions

Untrained for Situation



**Complex System
100+ Alarm Lights**



**Safety Tags Hid
Indicator Lights**



**Difficult Environment to
Think**

Hydrogen Deflagrates 13:00

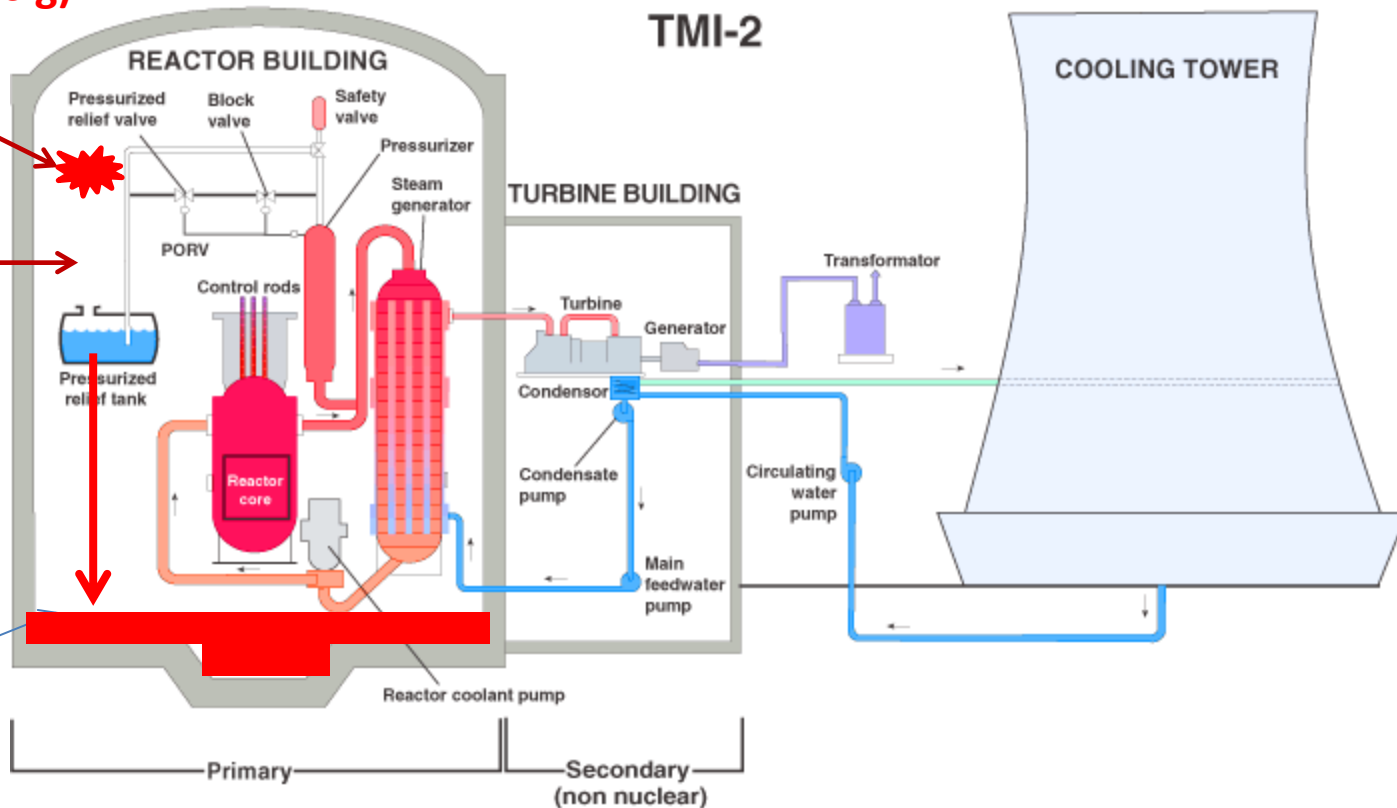
Containment Holds

Unknown for a Week

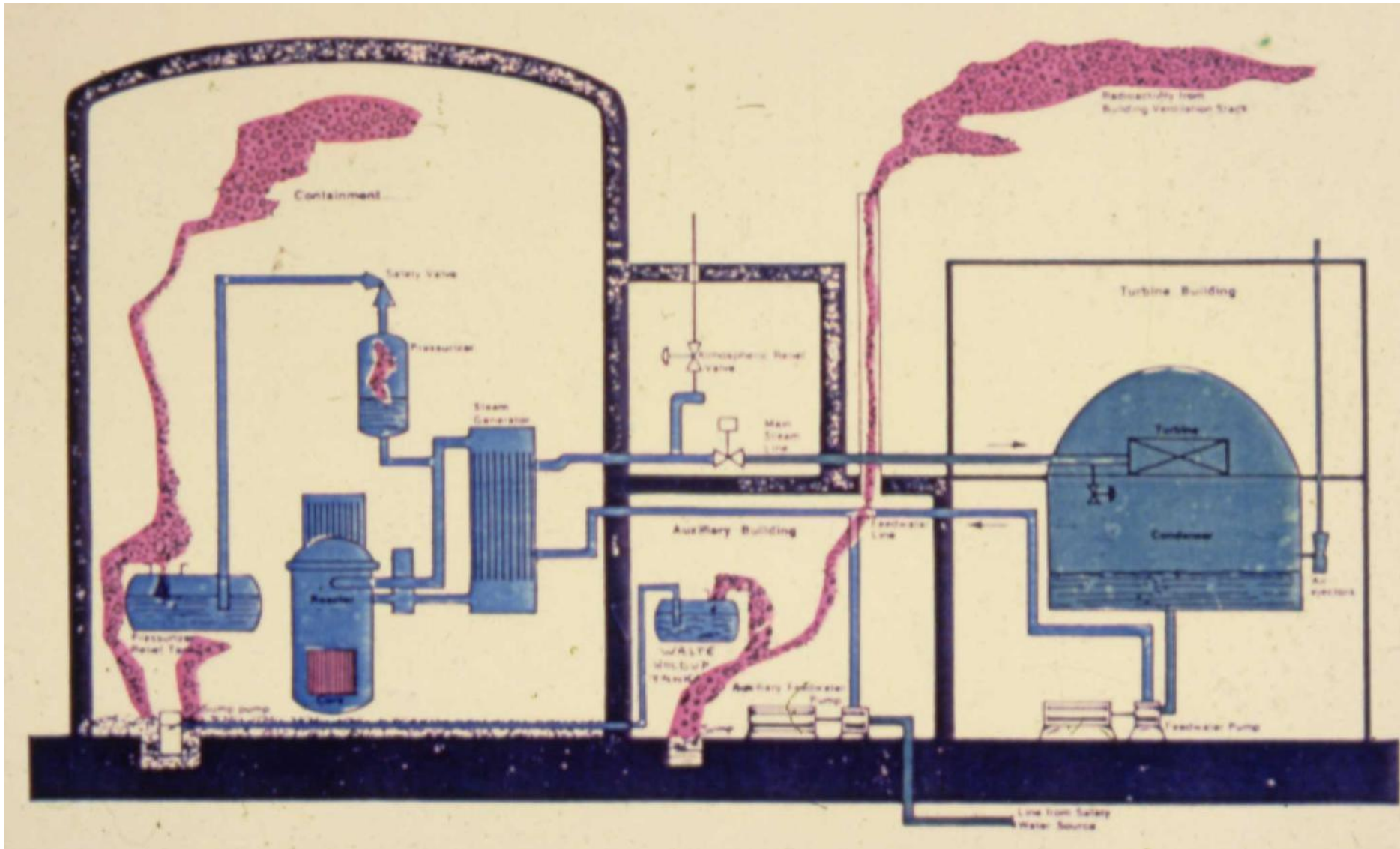
Hydrogen
Deflagration
3MPa (28psig)
13:00

Radiation
>200Sv/hr

~3M deep
water



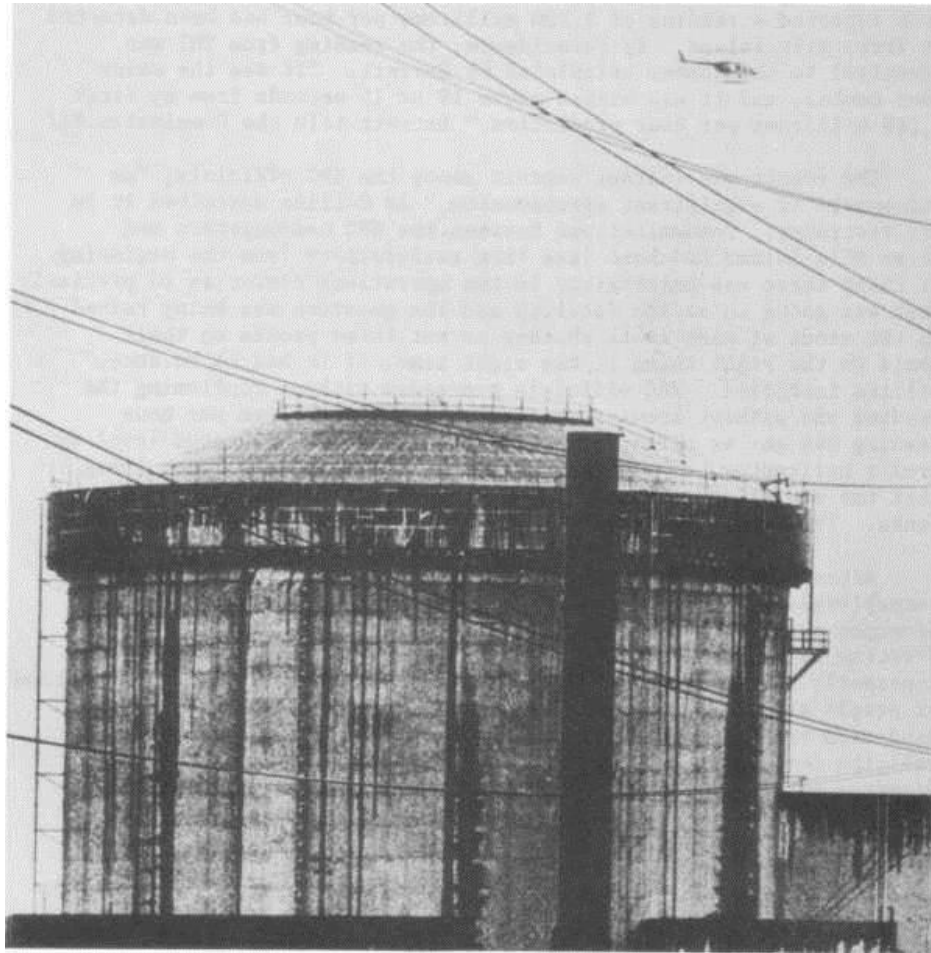
Radioactivity Release Pathways



Auxiliary Systems Needed to Run Main Coolant Pumps to Cool Melted Core

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Offsite Releases Variable & Confused Readings 3/28-30



TMI Precautionary Evacuation

March 30, 1979

- **Due To Uncertainties & Unknowns**
- **Advisory Evacuation for Pregnant Women & Children: lasted 10 days**
- **~140,000 People Left, most for Less than a Week**
 - **Cost \$71M Paid by Owner Insurance**

Public Confusion Due To Lack of Information & Distrust

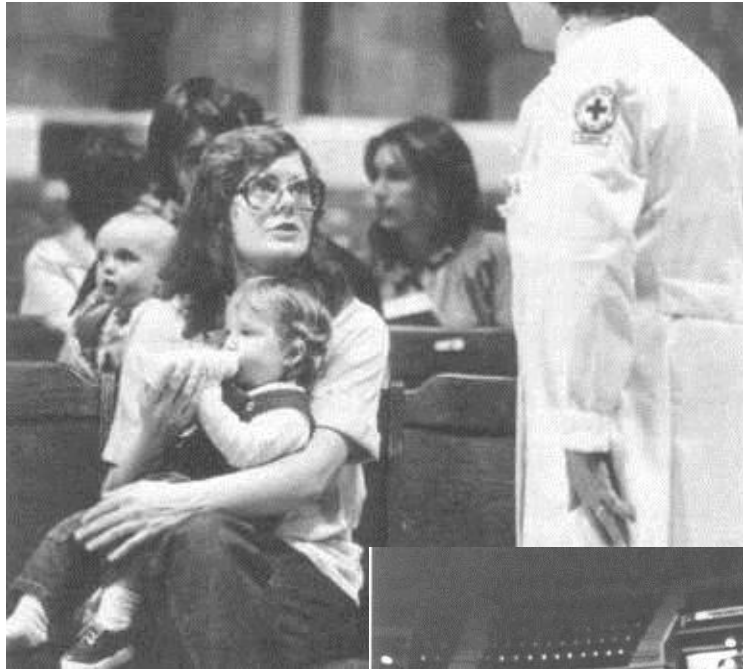


Company Not Believed



**Government Distrusted
But NRC Single Spokesman
Denton Made Progress**

Evacuation Sites



President Carter Arrives

April 1



President Carter In Control Room

Carter, Denton & PA Governor Thornburg

Initial Plant Stabilization

- **Core Cooling Established: 6 Hours**
- **Cold (<100C) Passive Shutdown:1 Month**
- **All Accident Water Retained**
- **Pre-accident Water Processed and Released to Make Room For Accident Water**
- **Accident Water Never Released to River**
- **Airborne Iodine Releases From Auxiliary Building Mitigated**

ACCIDENT RADIOLOGICAL CONSEQUENCES

- Ad Hoc Interagency Dose Assessment Group Findings**
 - 2,000,000 Persons → 3300 Person-Rem**
 - Average Population Dose: 15uSv (1.5 mrem)**
 - Maximum “Fence-Post” Dose 830 uSv (83 mrem)
(Estimated Actual Maximum Dose 37 mrem)**
 - One Excess Cancer (Over 325,000 Bkgd)**
 - Food Sampling - All Below FDA Limits**

Severe Accident Recovery Prioritization Timing

- **Ancient Fundamentals: Fire, Wind, Water & Earth**
- **Nuclear Accident Recovery Fundamentals:**
 - **Fire: Energy- Cool Core**
 - **Wind: Control/Mitigate Airborne Release**
 - **Water: Control/Mitigate Water Release**
 - **Earth: Manage Solid Wastes Responsibly**

TMI Recovery-National Support



Visitor Center Command Station-1000+ people

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New Accident Response/Cleanup Management Organization

- **GPU Formed Integrated National Cleanup Team**
 - **Utility**
 - **Owner & Existing Operational Workforce**
 - **Nuclear Contractor Industry**
 - **Bridge Technology & Operational Support**
 - **National Defense Laboratories**
 - **Intellectual & Applied Knowledge**
 - **Navy Nuclear Culture**
 - **Disciplined Technological Operational Philosophy**
 - **Academia**
 - **Advanced Technology**

New Accident Response/Cleanup Management Organization-2

- **US Government Supported**
 - **Had Authority to Take Over, however
Remained Private for Best National Interest**
 - **USNRC Became Lead Agency**
 - **USDOE Scientific Technical Support**
 - **Defense and Non-Defense**
 - **USEPA Active Local Environmental Monitoring**
- **Special USNRC Regulatory Program**
 - **Special Delegated Onsite Authority**

New Accident Response/Cleanup Management Organization-3

- **Active Public Communications/Involvement Programs**
 - **Rebuild Public Trust & Confidence**
 - **It's personal: Focus is on People, not Technology**
- **Extensive Congressional Oversight**
- **Extensive Pennsylvania State Involvement**
- **Extensive Local Government Involvement**
- **Extensive Nuclear Industry Involvement**
 - **Utilities (e.g. EPRI)**
 - **Contractors (e.g. Bechtel & NSSS)**

Industry Government Teamwork

- **Federal Government**
 - **DOE National Laboratories**
 - **High Radiation Reprocessing Experience**
 - **DOE R&D Support**
 - **Solid Waste Disposal**
 - **Spent Fuel Removal**
- **Other Utilities**
 - **EPRI Agreement**
- **Academia**
 - **Robotics Applied Science Center**
 - **PA Universities**

Creation Of New Applied Cleanup Research & Development (R&D)Program

- **Couple DOE Laboratory Programs To On-Site Cleanup Task Problem Solution Activity**
 - **TMI On-Site DOE Technical Integration Office (TIO)**
 - **Coordinated All National Laboratory Efforts**
 - **Senior DOE Person Full Time at Site: Dr. Willis Bixby**
 - **Senior INEL (EG&G) Laboratory Lead Staff**
- **Bring Advanced Technology Research to Implementable Onsite Cleanup Actions**

Formal TIO ‘Teamwork’ Applied Cleanup R&D Agreement

- **Integrated & Formalized Earlier Accident Response Science Efforts**
 - **Owner Utility: GPUN**
 - **DOE Laboratory Organizations**
 - **EPRI**
 - **NRC Research**
- **Signed and Implemented March 1980**

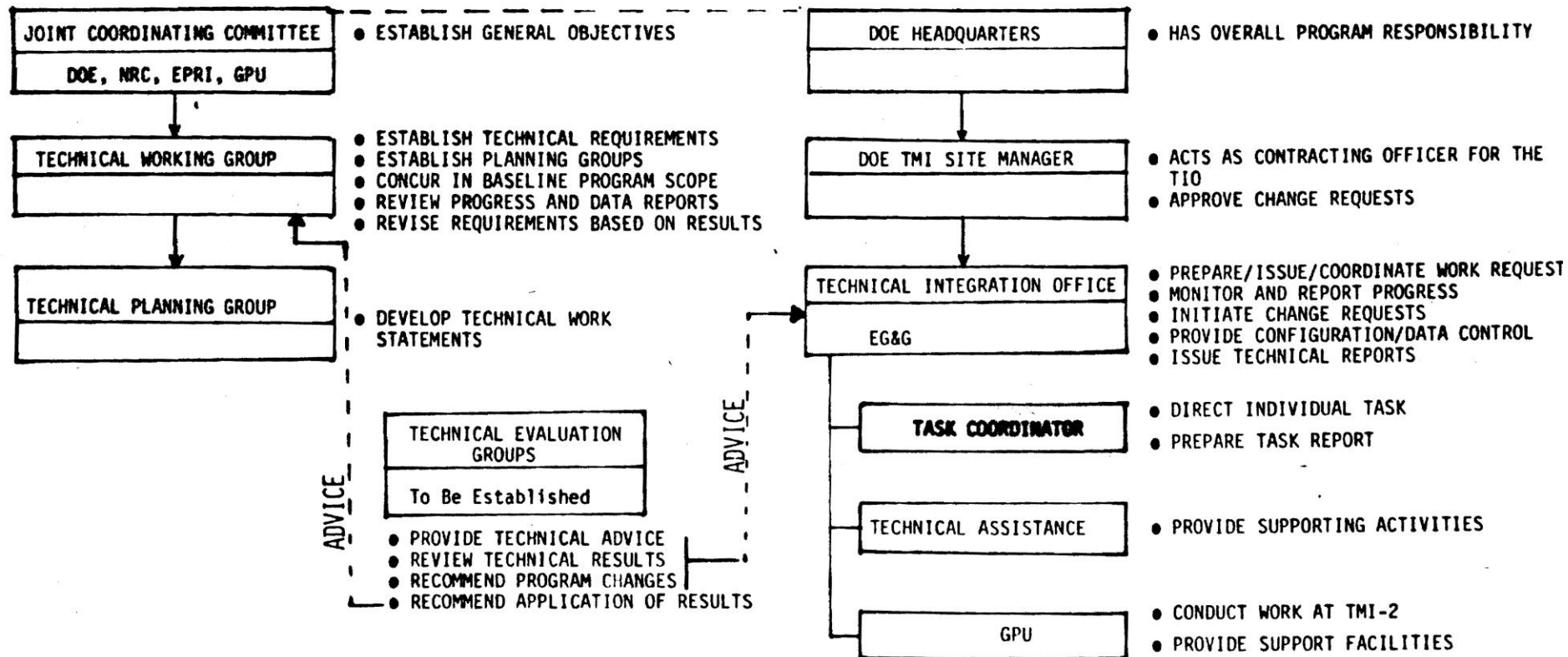
TIO Team Developments Utilized

- **Advanced Water Treatment Systems for Processing & Defueling**
- **Degraded Core Investigation Instrumentation**
- **Defueling Tools**
 - **Core Boring Machine**
- **Waste Packaging & Safety Analyses**
- **Fission Product Transport Analysis**
- **Decontamination Processes**

TMI-2 Cleanup

TIO Organization Functions

TMI-2
INFORMATION AND EXAMINATION PROGRAM
OVERALL ORGANIZATION



Cleanup Principles-1

- **Maintain Public Safety & Environmental Protection**
 - **Stable Cool Core & High Activity Waste**
 - **Clean, Control & Monitor all Airborne Releases**
 - **Clean, Recycle, Monitor & Store all Water**
 - **Manage Solid Radioactive Wastes For Disposal**
- **Maintain Worker Safety**
 - **Control Worker Exposures ALARA**
 - **Industrial & Rad Safety Factors**
- **Focus to Remove Damaged Fuel**

Cleanup Principles-2

- **Cleanup Site To Status Similar to a Normal Shutdown Reactor**
- **Properly Disposition Fuel & Radioactive Wastes**
 - Technically
 - Socially
- **Open & Transparent & Inclusive Process**
 - Understandable to Outside People
 - Responsive to Needs
 - Maintain Social/Political Support

Cleanup Approach

- **Prompt Safe & Cost Effective Cleanup**
 - Reduce Risks, Contain, Stabilize
- **Clear End State Focus**
- **Expect Surprises**
 - Monitor, Self-Learn, Adapt, Succeed
- **Keep Simple**
 - Adapt Proven Technologies As Much As Possible
- **Work Safely From Outside In**

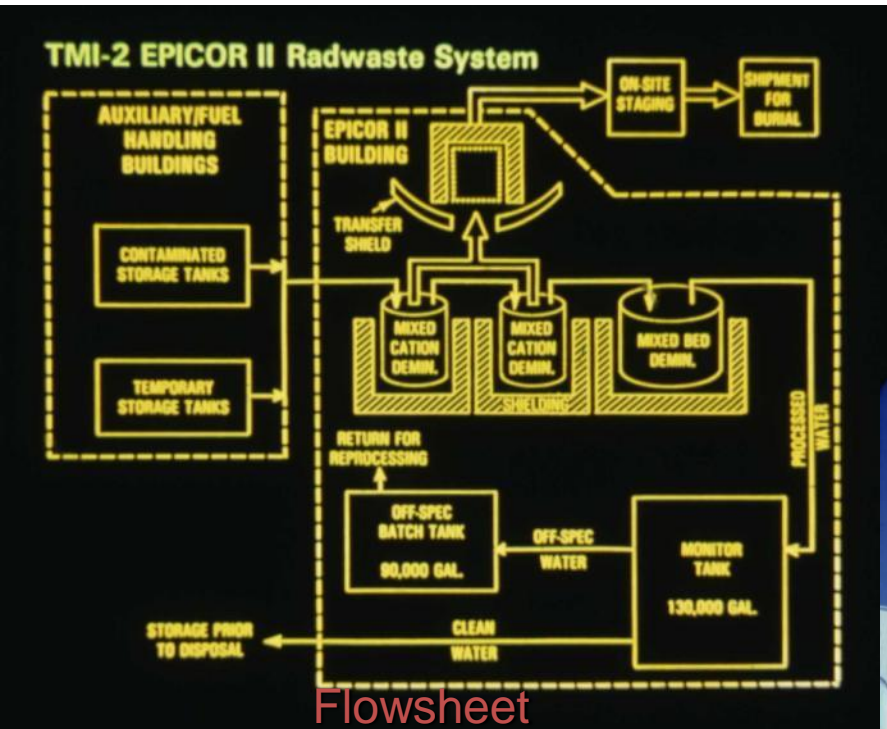
Auxiliary Building Decon

1979



Process Auxiliary Building Water

EPICOR Radwaste System



Building



Resin Canisters

High Activity Aux Bldg Wastes Shipped & Disposed



Resin Liners Stored at TMI



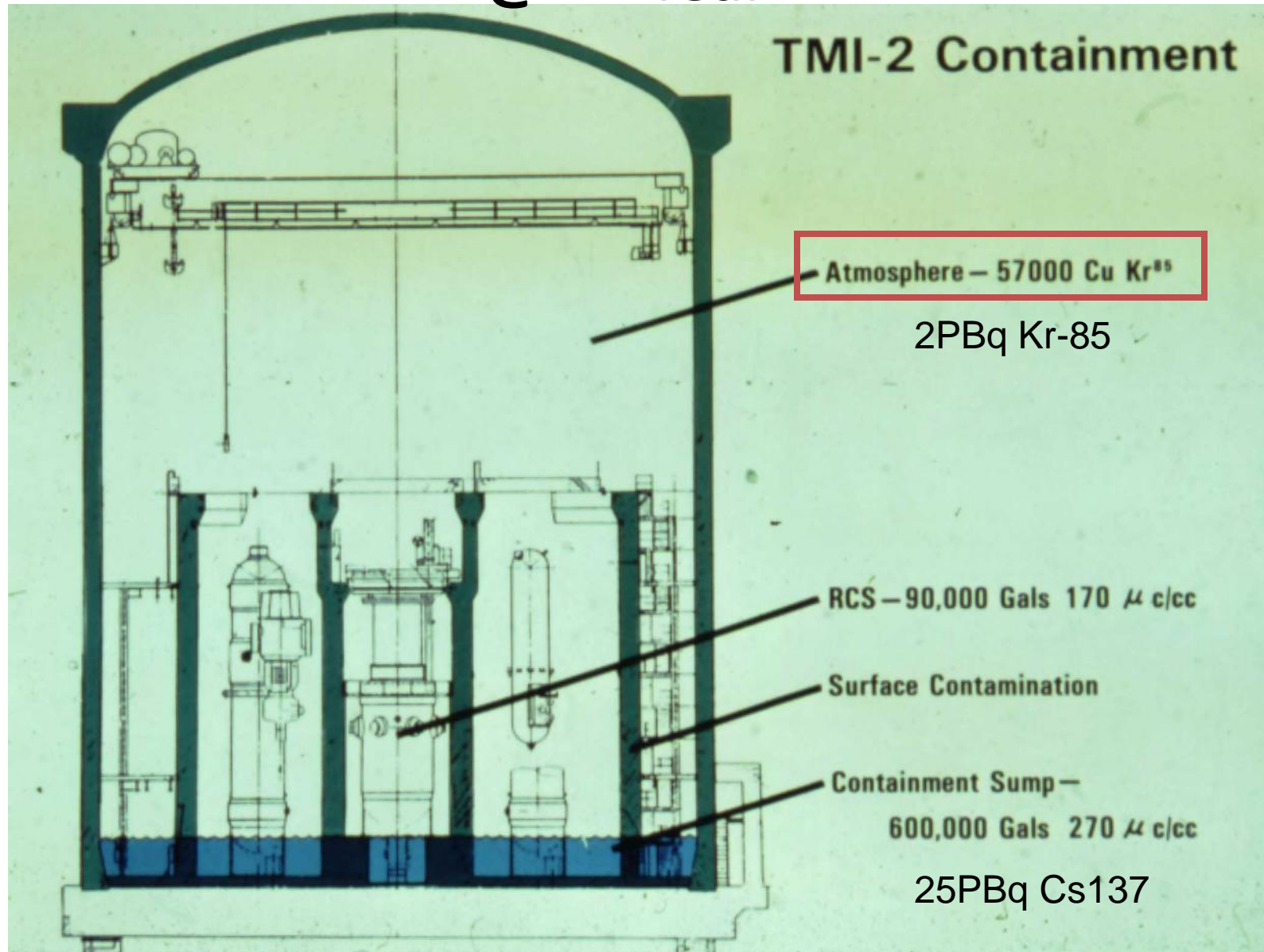
**Loaded In Transport
Cask**



**Disposed In High
Integrity Container in
Disposal Site in
Washington**

Containment Access Necessary

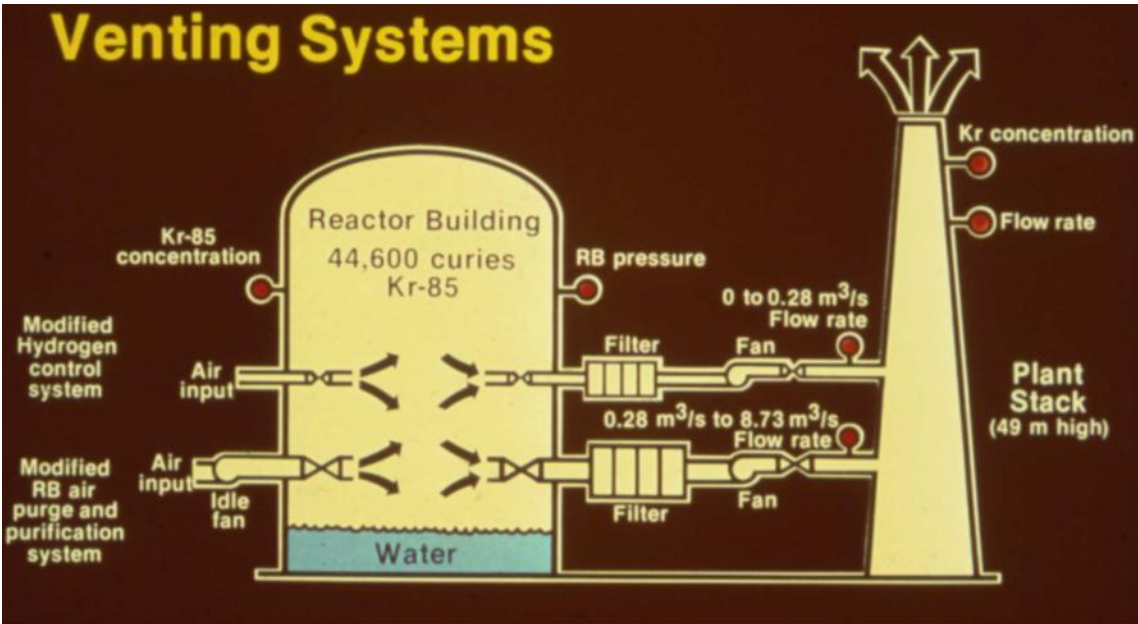
@ +1 Year



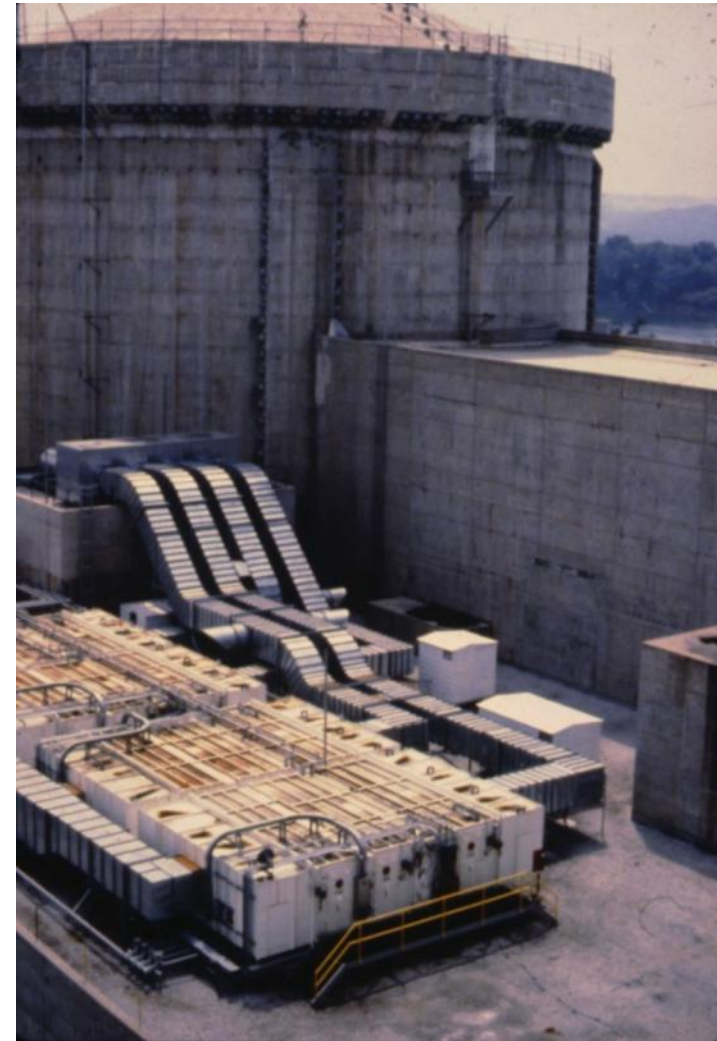
^{85}Kr Venting

June 28, 1980

Venting Systems



Concept



Filtration System

Public Emotional Issue
External Advisory Committee

Containment Conditions

Closed Environment With Rain

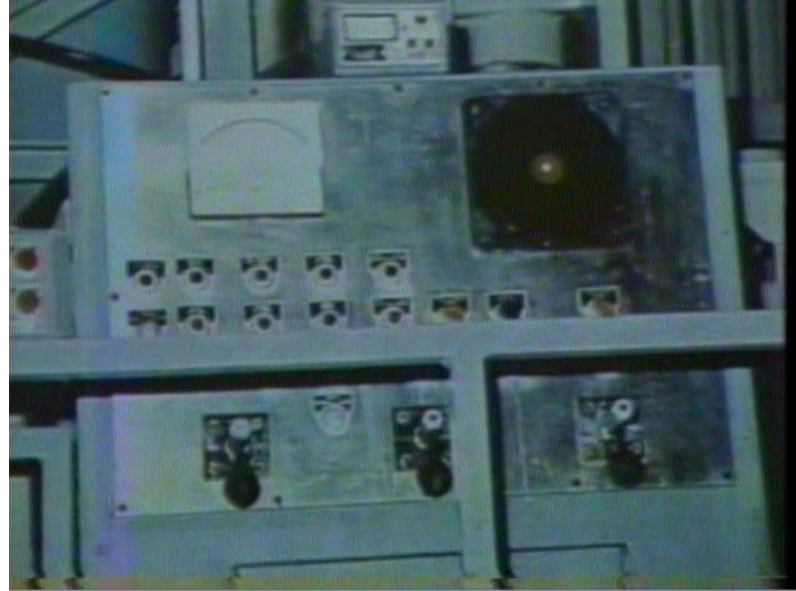
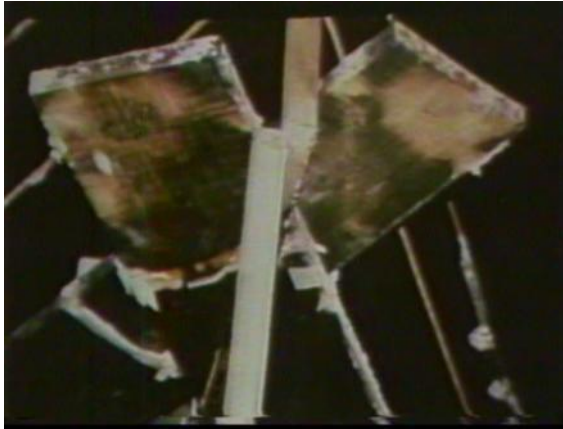


**Closed Environment
With Rain**

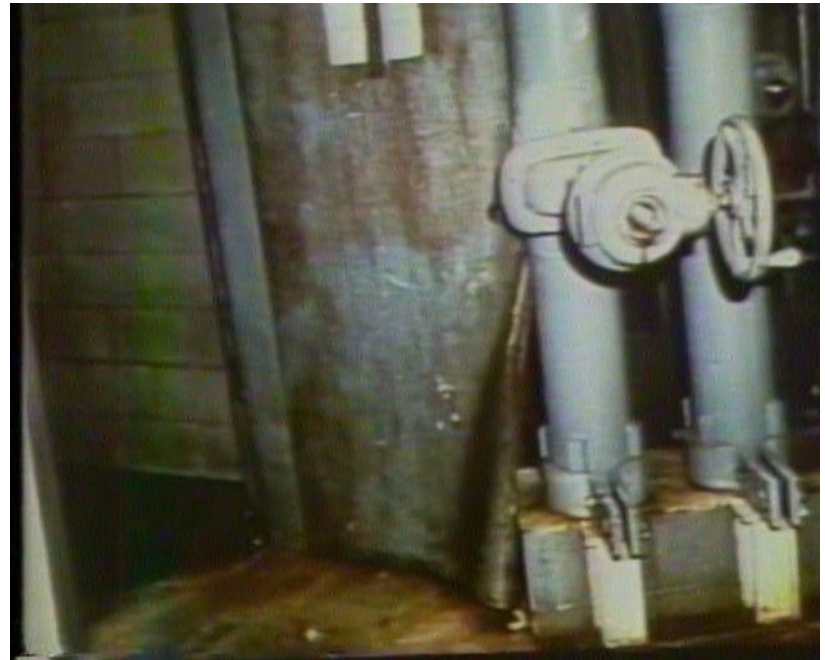
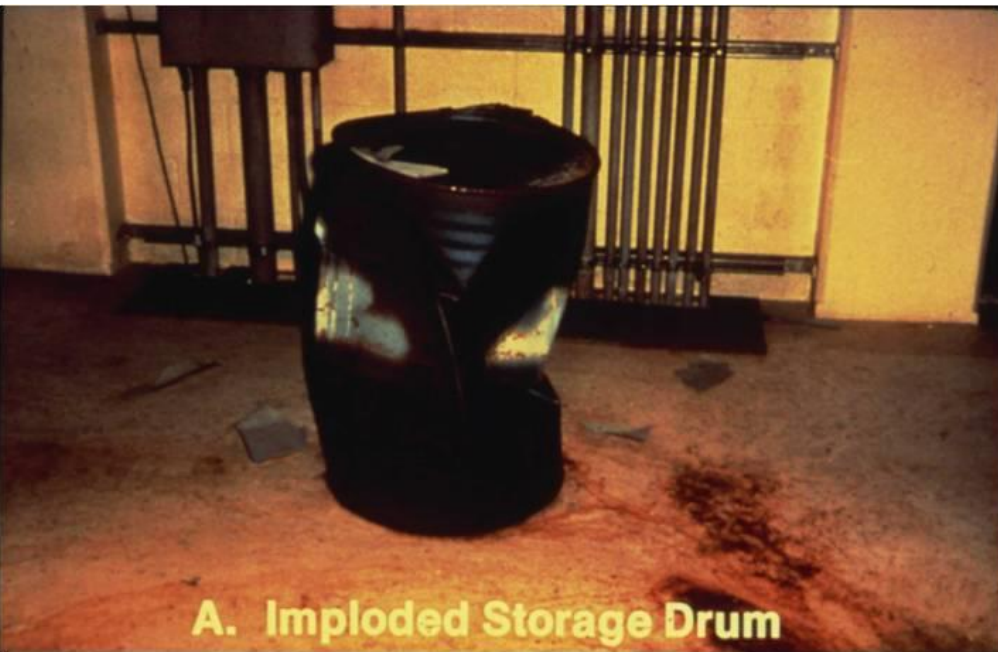


**3 M Deep 10Sv/hr
Warm Water**

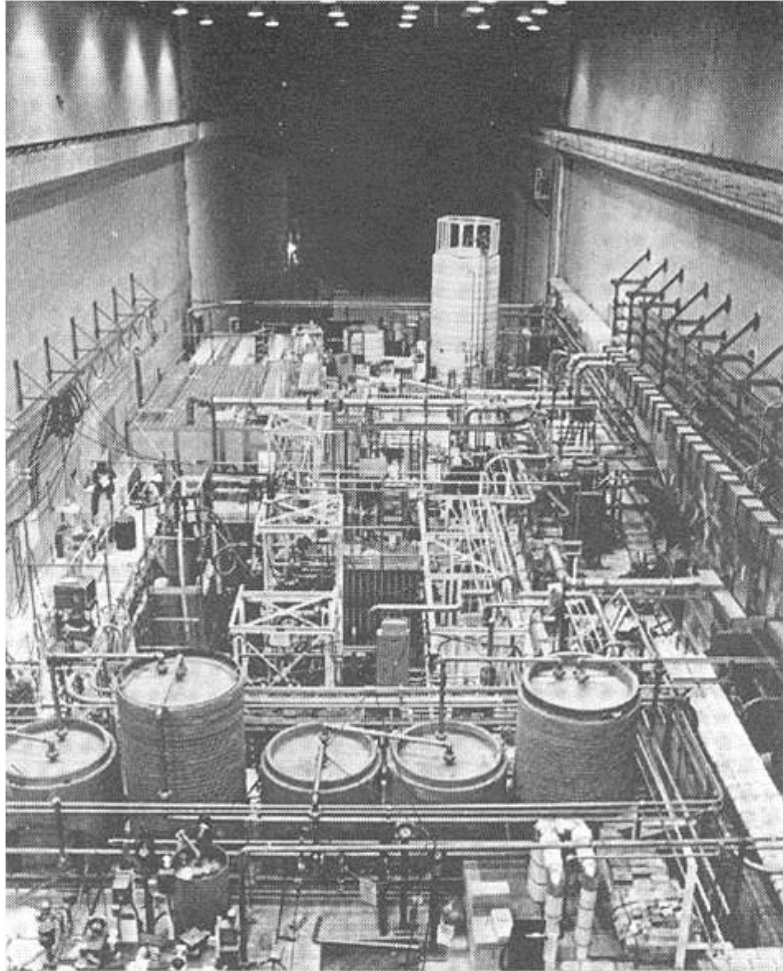
Radiation Heat Damage



H2 Pressure Wave Damage

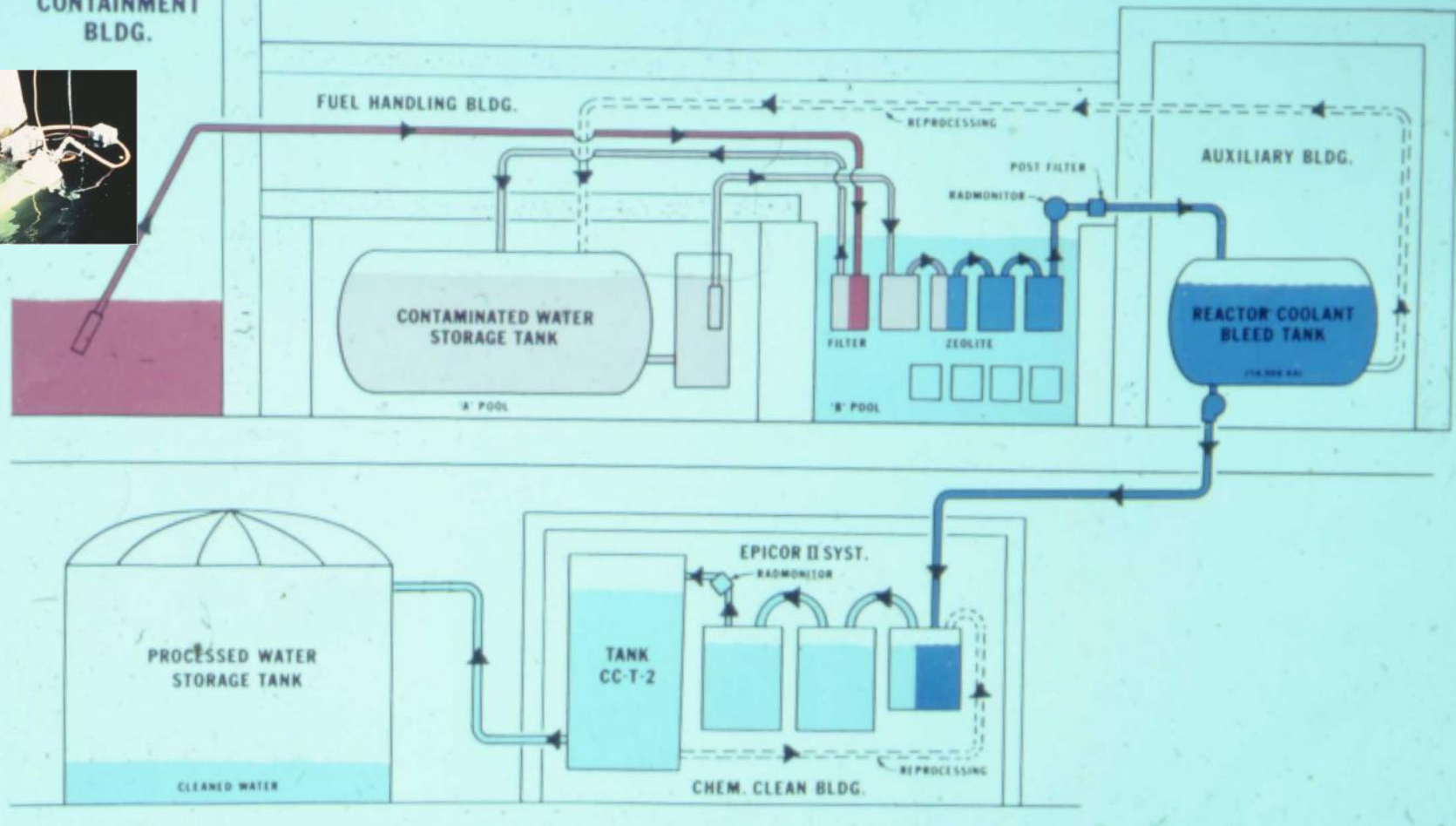


Process 2.5M L of Water From Containment Basement



Phased Water Cleanup Systems Created Based on Best Available Technology Submerged Demineralizer System (SDS)

TMI 2 SUBMERGED DEMINERALIZER SYSTEM



Closely Coupled Design-Operations Team for Successful Developmental System

SDS High Active Waste 1PBq (E15 Bq or 30KCi) of Cs/Can

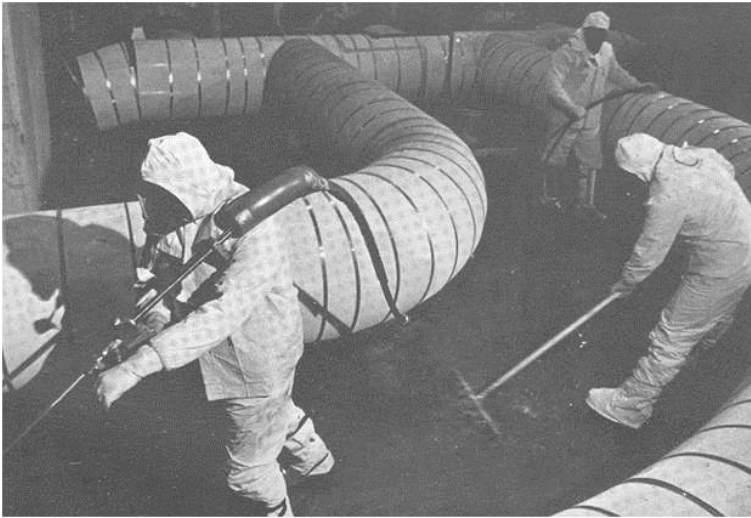


Loading SDS Shipping Cask



SDS Shipping Cask

Containment Decontamination



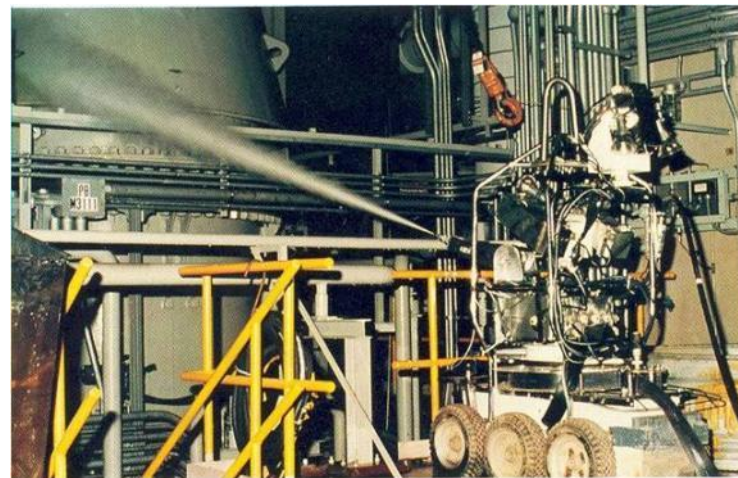
High Pressure Washing



Robots Developed



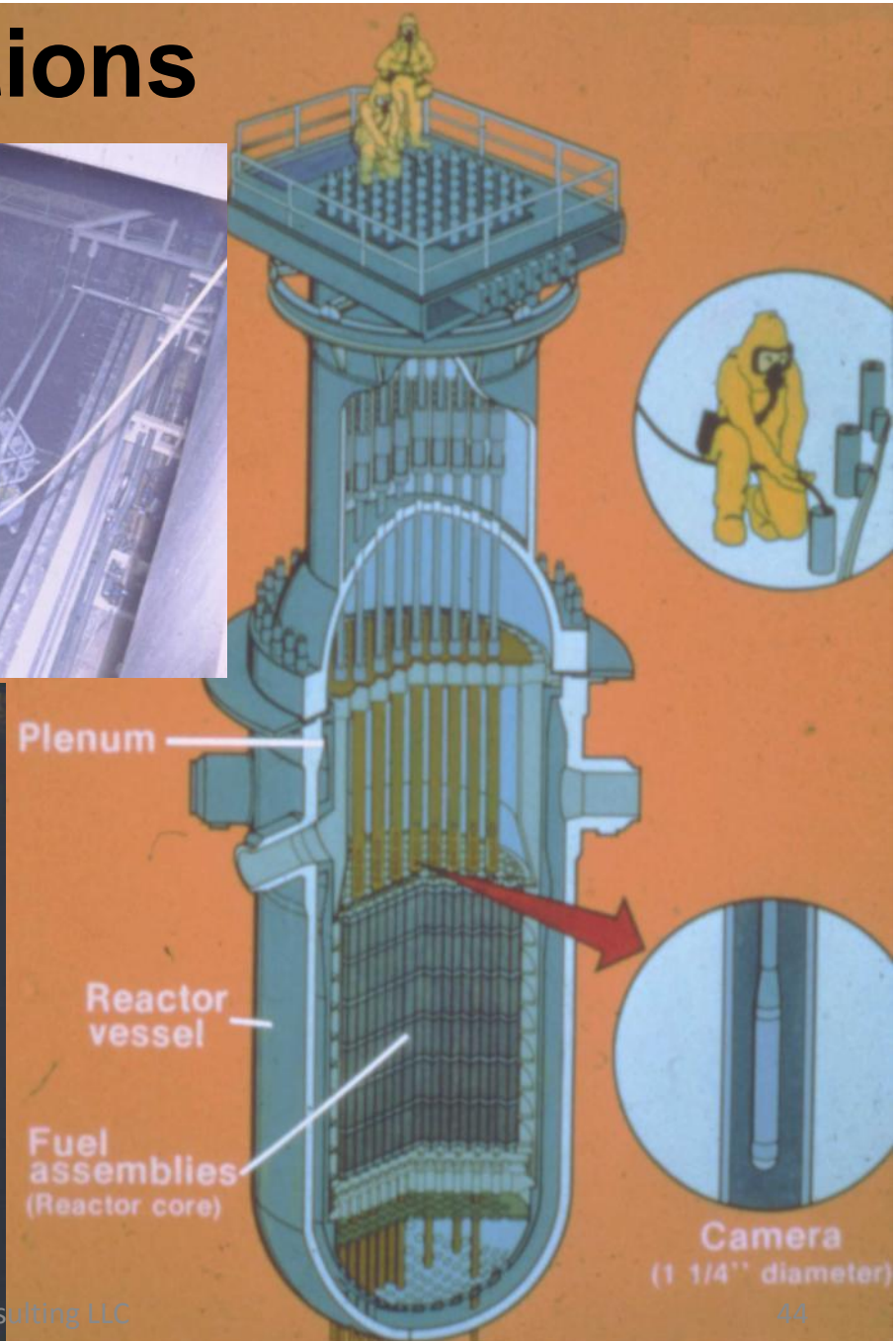
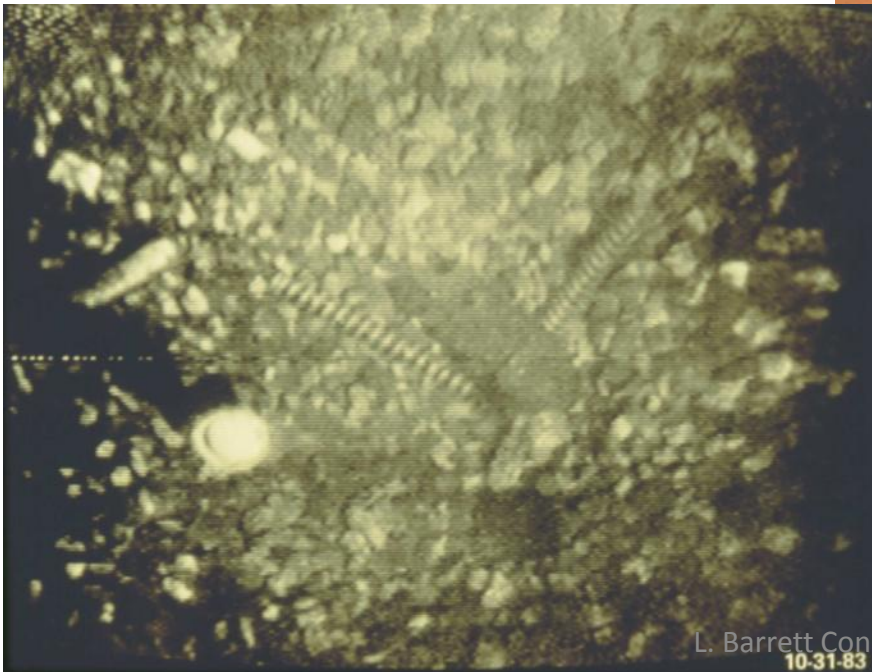
Radioactive Sludge on Floor



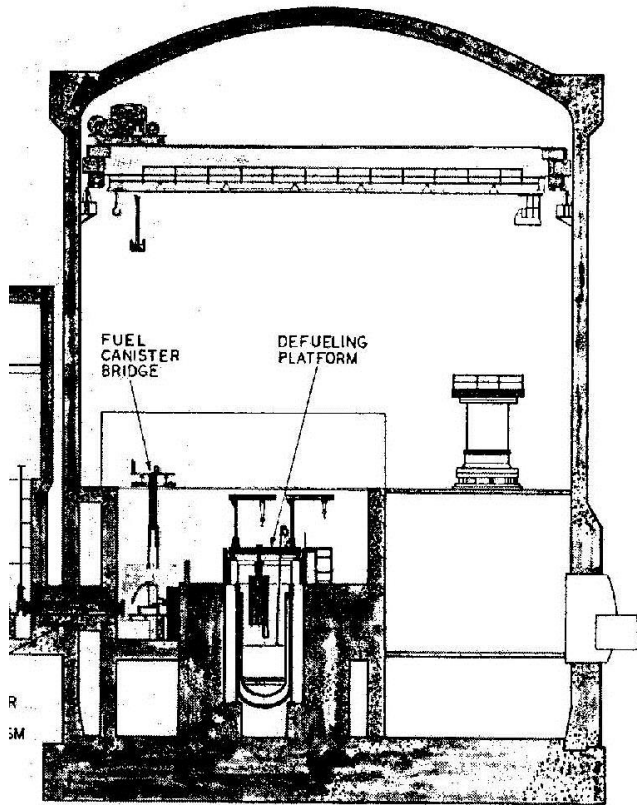
Robotic HP Washing

Evaluate Core Conditions

Quick Look



Restore 100Ton Polar Crane



REACTOR BUILDING



Gain Access to Reactor Internals



**Building Remediation to Gain
Core Access (Barrett Entry)**

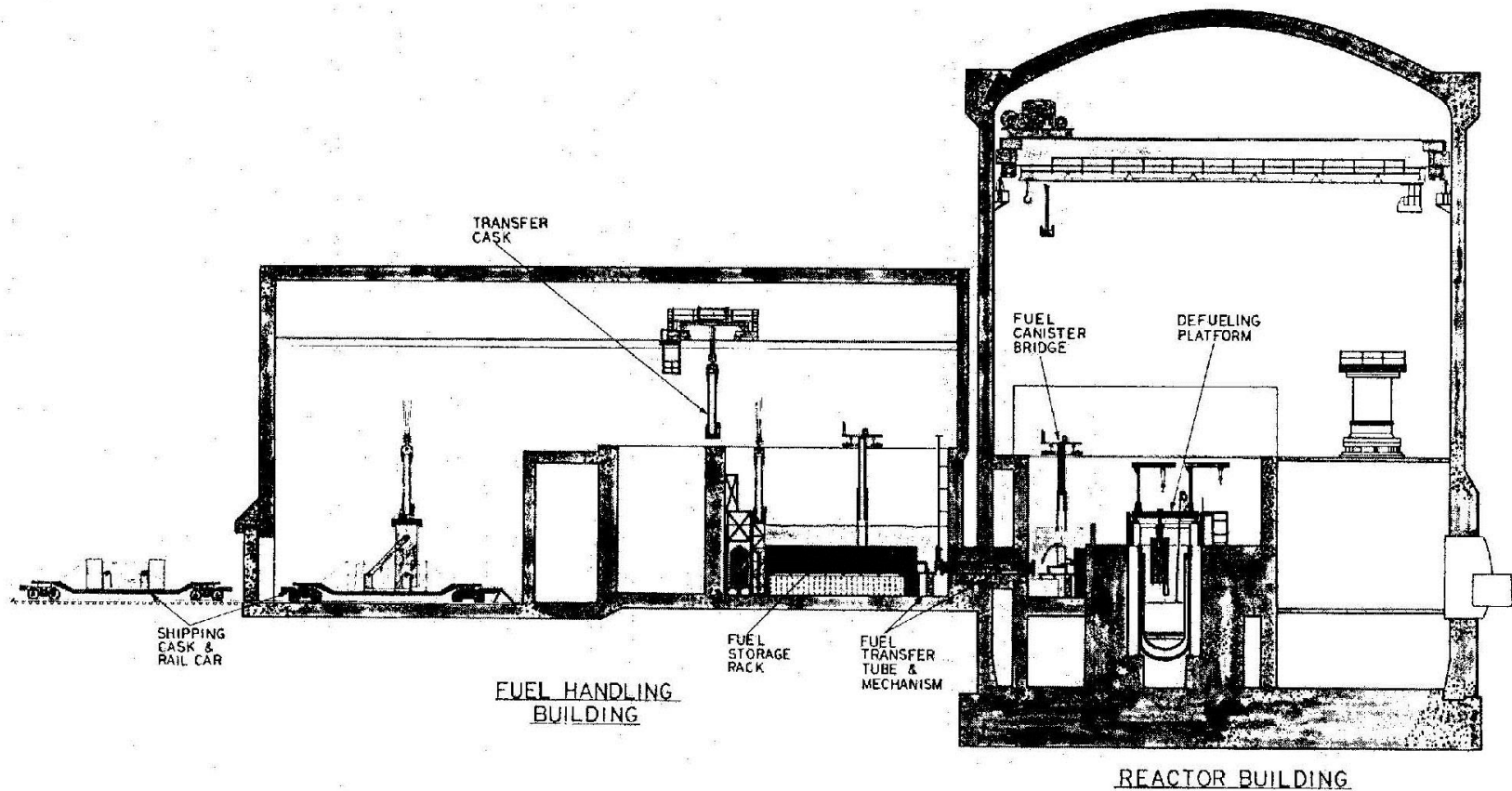


Lifting 40 Ton Missile Shield Blocks

Reactor Head Lift



Defueling Plan



Internal Surface Decontamination

Evolutionary Process



Manual Surface Scabbling

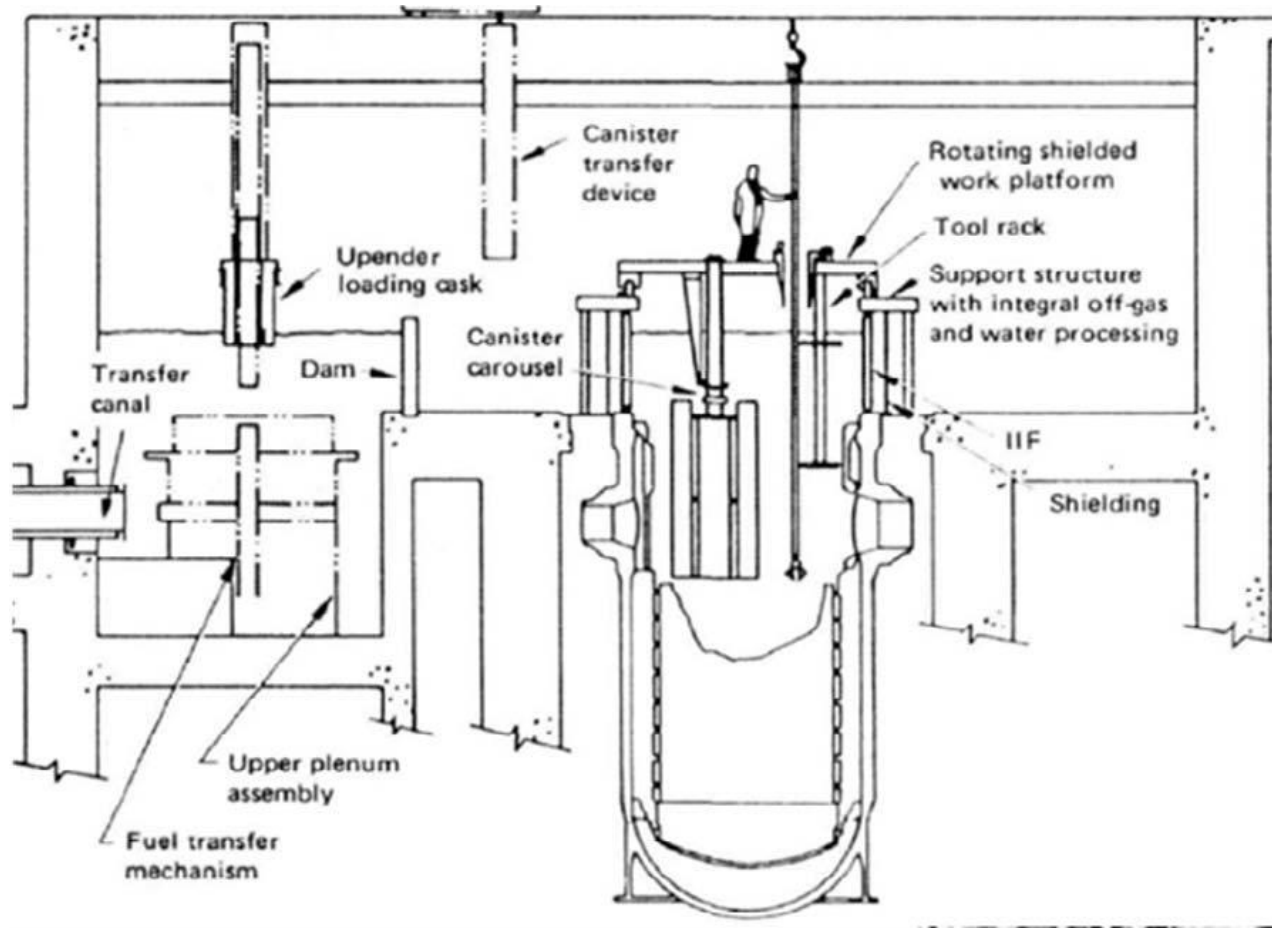


Scabble Machine



Scabble Robot Vacuum

Defueling Work Platform

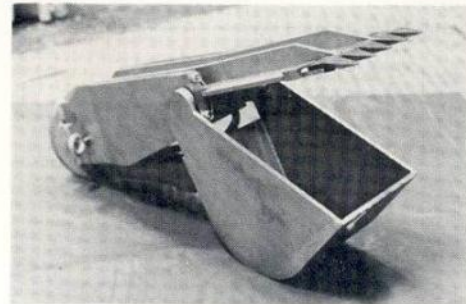
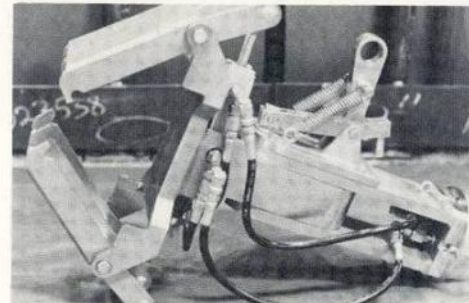
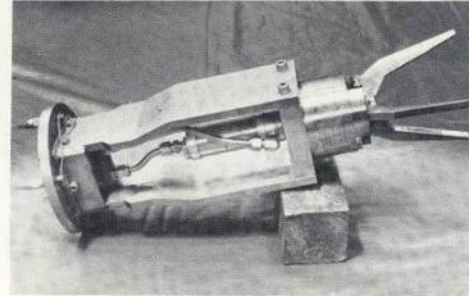


TMI Damaged Core Removal

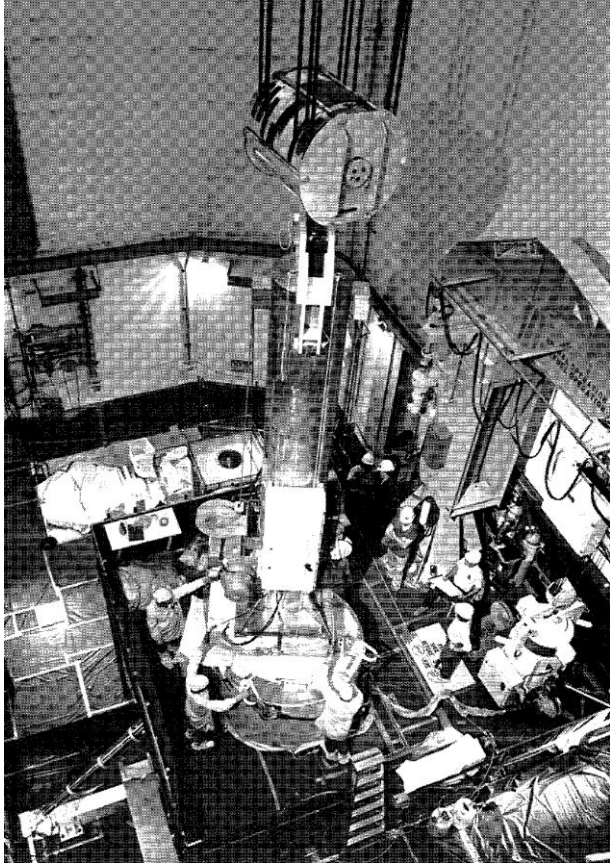
~1985-1990



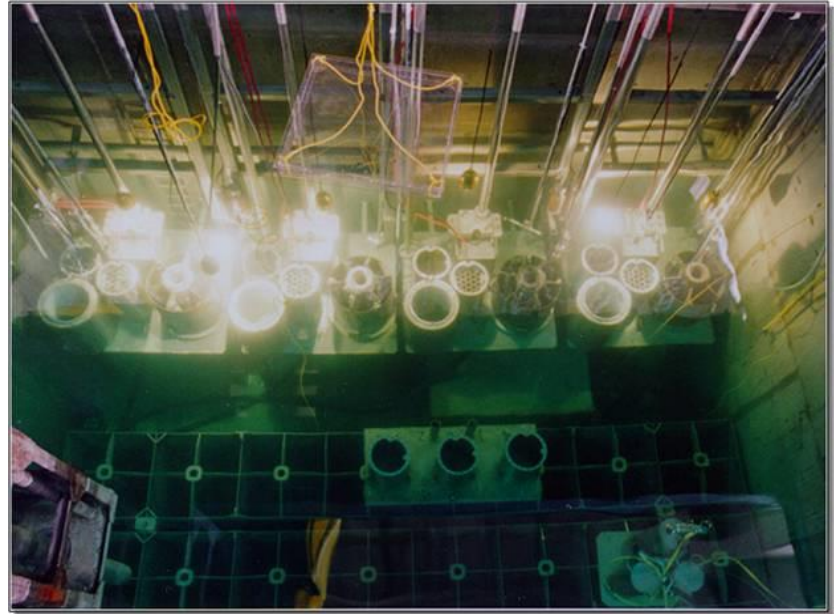
Defueling Tools



Transfer Load Spent Fuel Cans

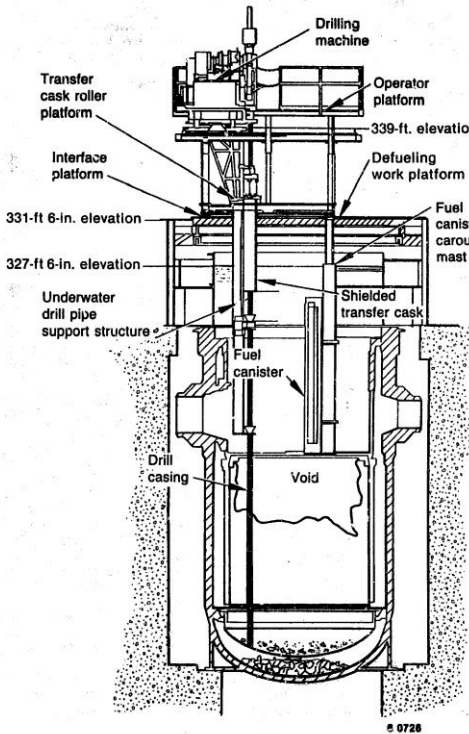


Shielded Transfer Bell

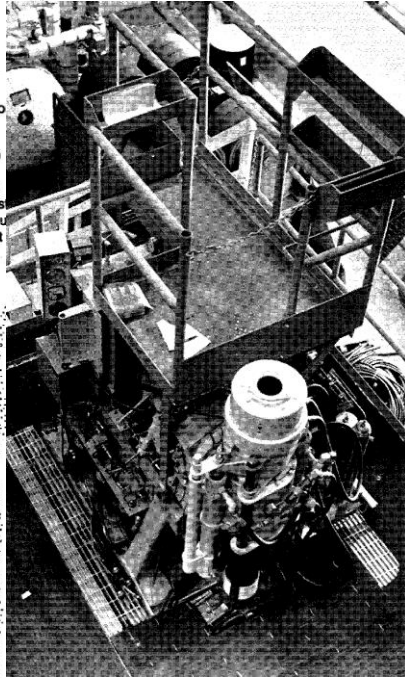


**Spent Fuel Cans In Pool for
Transport cask loading
344 cans loaded**

TMI Defueling

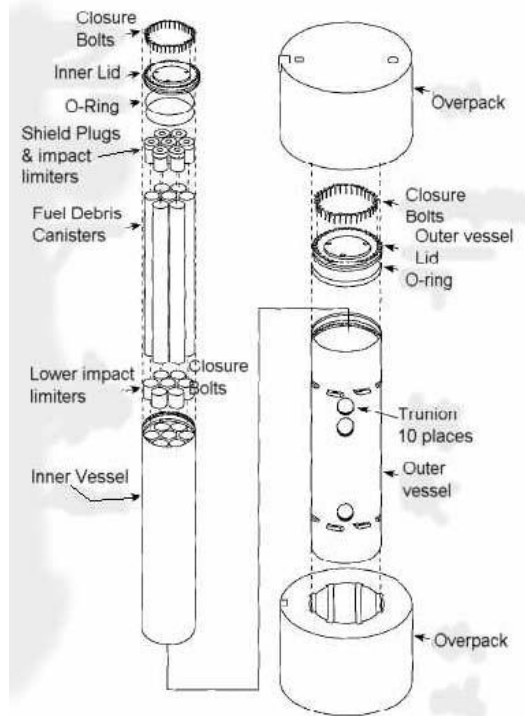


Core Bore Machine

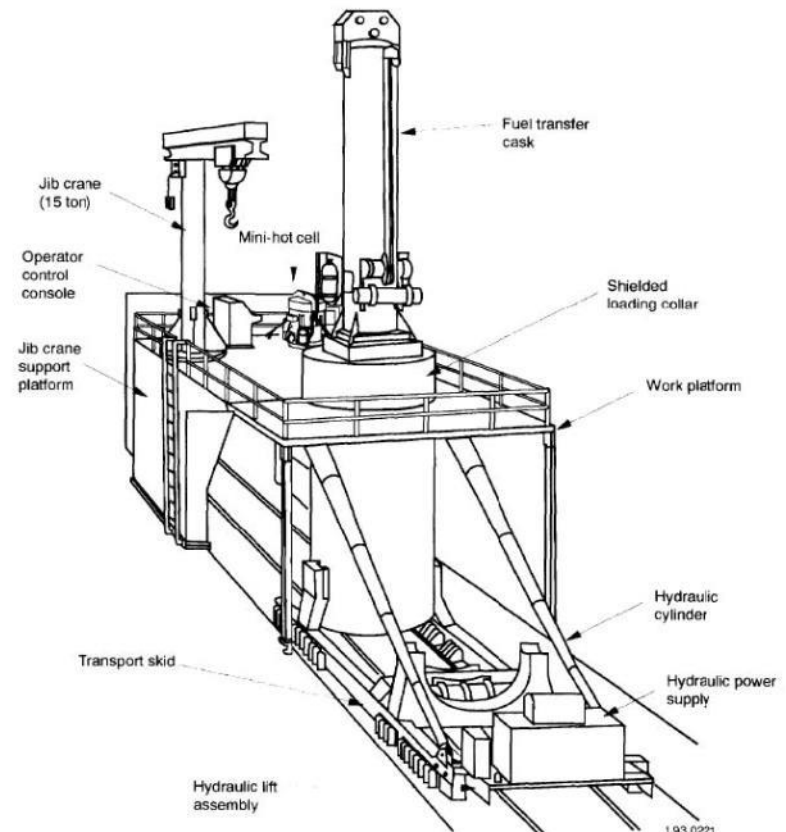


Defuel Can Loading

Transportation Cask Developed, Licensed & Constructed



Hold Seven Fuel Cans



Dry Loading System

Spent Fuel Shipping



Transport Cask



**Last Fuel 125B Casks
Leaving TMI To Idaho
1990**

Rail Route to Idaho

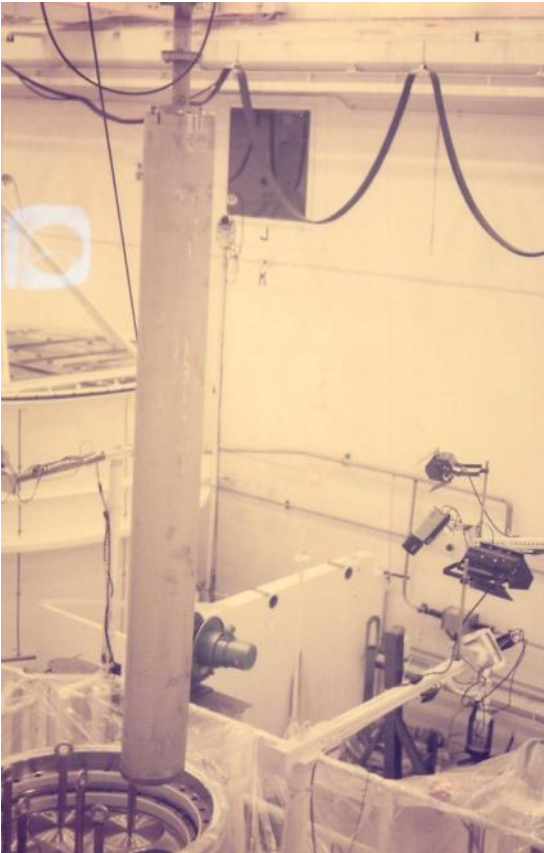


Figure 17. Map of shipment route of TMI-2 wastes to Idaho National Engineering Laboratory.

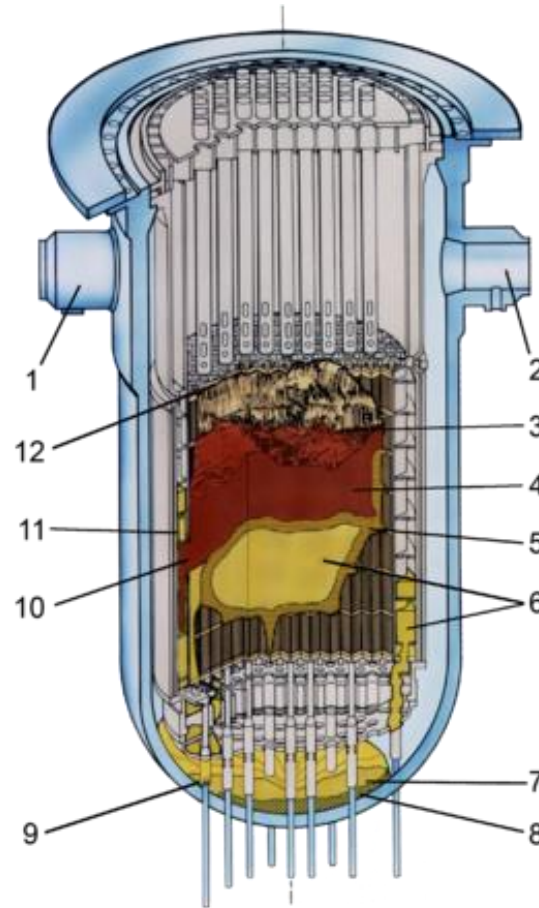
Cask Unloading At Idaho INEL



Fuel Can Unloading For R&D



Fuel To Hot Cell for Analysis



Core Material & Vessel Analyses

INEL Nuclear R&D/Storage Program

Cask Transfers In Idaho



INEL Nuclear R&D/Storage Program



TMI Fuel In Dry Storage Today

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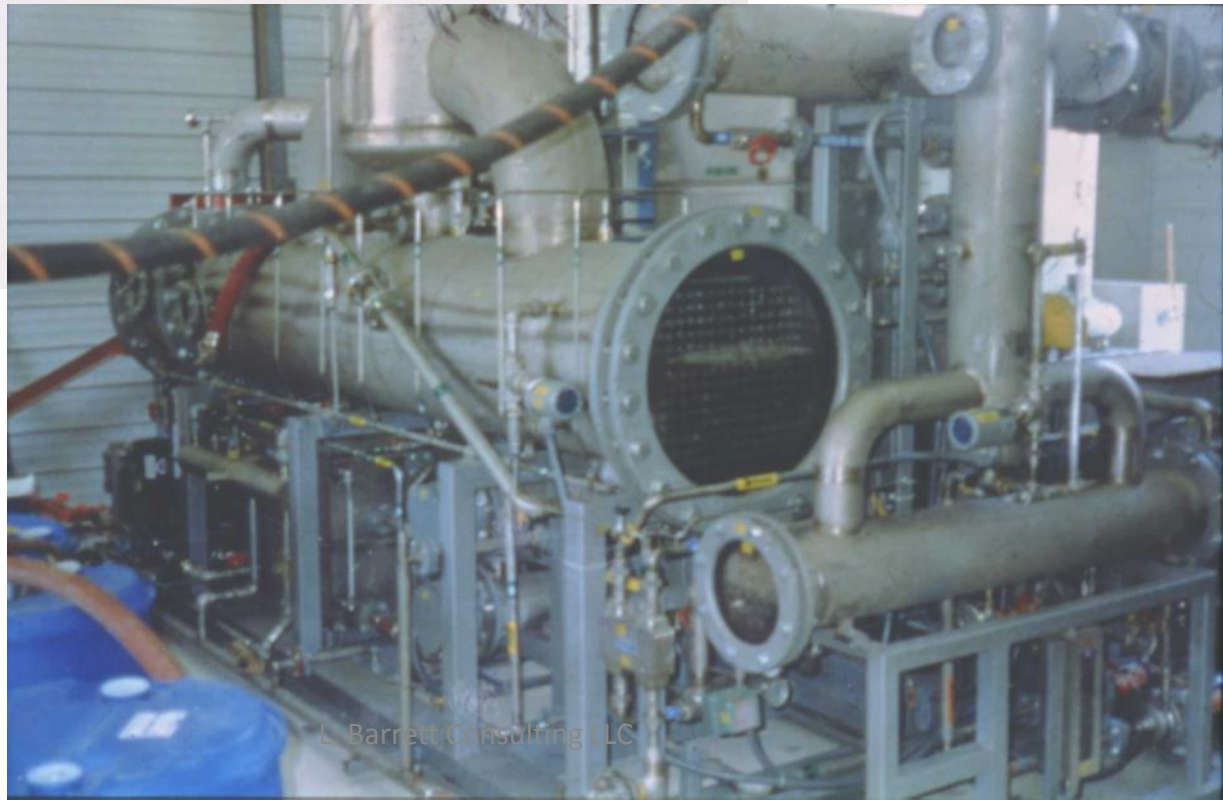
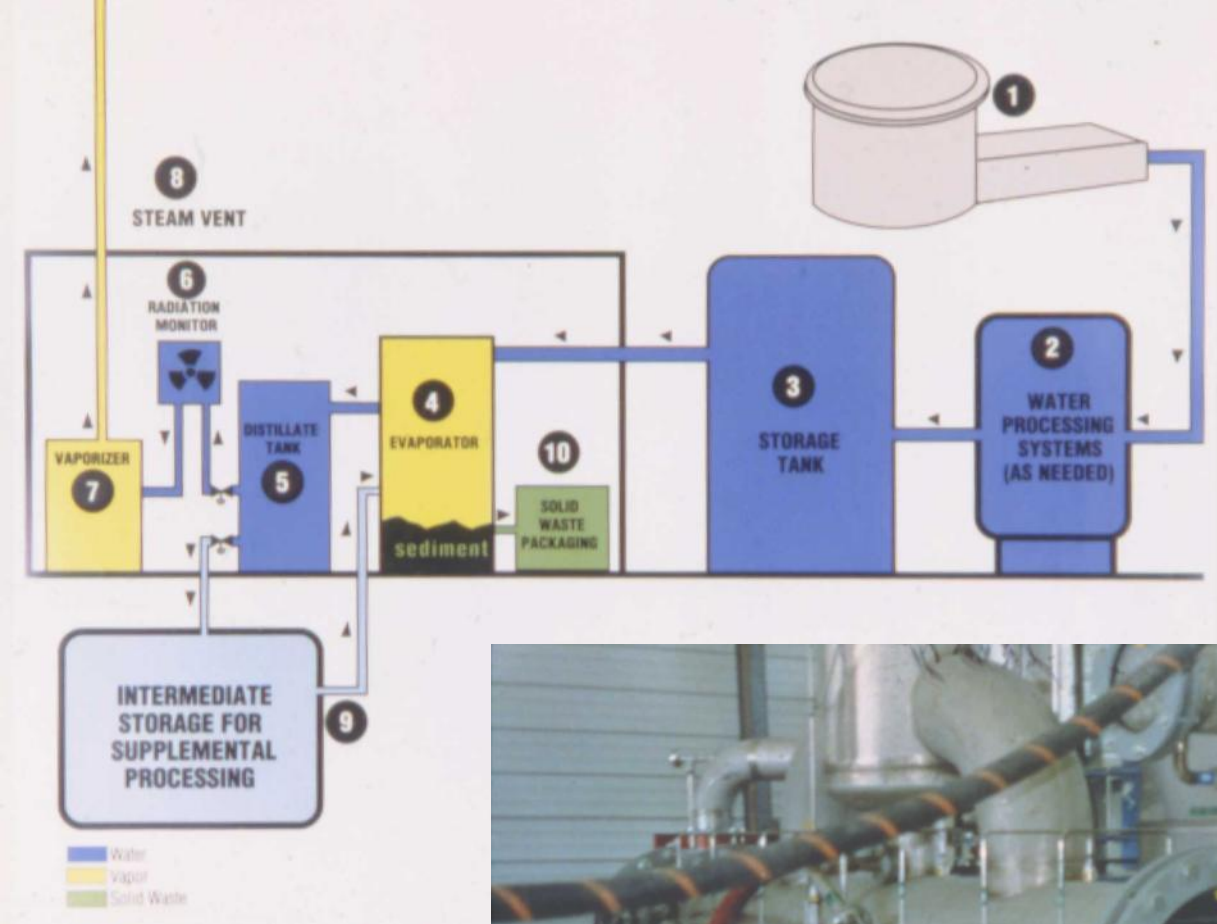
Accident Water Storage Tanks

Downstream Drinking Water Cities Objected



**~9 Million L of Tritiated (24TBq) Accident Water Met Release Standards,
BUT STONG EMOTIONS**

Processed H3 Water Evaporation 9,000 Tons 1991-93



Three Mile Island Units 1 & 2 Today

1993- Current



Unit 1 Operating Until 2034 Then Decommission Both Units Together

Three Mile Island History

- **Reactor Scram: 04:00 3/28/79**
- **Core melt and relocation: ~ 05:00 – 07:30 3/28/79**
- **Hydrogen Deflagration: 13:00 3/28/79**
- **Recirculation Cooling: Late 3/28/79**
- **Phased Water Processing: 1979-1993:Removed ~1.2MCi Cs137**
- **Containment Venting 43KCi Kr-85: July 1980**
- **Containment Entry: July 1980**
- **Reactor Head removed and core melt found: July 1984**
- **Start Defuel: October 1985**
- **Shipping Spent Fuel: 1988-1990**
- **Finish Defuel: Jan 1990**
- **Evaporate 9,000 Tons Processed Water: 1991-93**
- **Cost: ~\$1 Billion (\$2.3B in 2012\$)**

TMI Unit 1 Restarted

- **Separated GPU Organization From Unit 2**
- **Restarted September 18, 1985**
 - **Six and Half Year Process**
 - **Extensive Operator Training**
 - **Plant Modifications**
 - **Extensive Public Regulatory Hearing Process**
- **One of Best Operating Reactors Today in US**



TMI SUMMARY

- **Most Serious U.S. Reactor Accident**
- **Reactor Core Melted (Not Known at Time)**
- **Large Releases to Containment Building**
- **Only Minor Environmental Releases & Consequences**
- **Cleanup Accomplished**
- **Profound Effects-MADE US NUCLEAR STRONGER**
 - **Utility**
 - **Nuclear Industry**
 - **Regulatory Authorities**

TMI Became Model For Future Growing US Cleanup Industry

- **Growth Of Defense Cleanup Programs**
 - **Creation of DOE Environmental Management Organization**
 - **Technology Development**
 - **Technology Application**
 - **Effective Management Practices Evolution**
- **Growth of Commercial Cleanup Programs**
 - **Commercial Power Reactor D&D Programs**

Peace On The River

Most Painful Experiences Are the Most Teachable



**Most Stress is Gone- All are Wiser
Nuclear Power is Safer
Nuclear Power is More Productive**

Lake H. Barrett

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Lake Barrett is a part time independent consultant in the energy field. He has worked in the nuclear energy and nuclear materials management areas for over 4 decades, most recently as the former head of the US Department of Energy's Office of Civilian Nuclear Waste Management which is responsible for implementing the United States' programs for spent nuclear fuel and high-level radioactive waste, as mandated by the Nuclear Waste Policy Act. In that capacity, he led the complex scientific Yucca Mountain Geologic Repository program through the statutory site selection process culminating with the Presidential site designation and following successful House and Senate votes.

He also served at U. S. Nuclear Regulatory Commission, where he was directly involved with the early response to the Three Mile Island reactor accident and became the Site Director, responsible for regulatory programs during the stabilization, recovery, and cleanup of the damaged reactor. He also has had extensive managerial and engineering experiences in DOE's Defence Programs and private industry at both Bechtel Power Corporation, with commercial nuclear power plants, and Electric Boat Division of General Dynamics with nuclear reactor and submarine systems design, operation, and decommissioning.